



## EPILOG LASER

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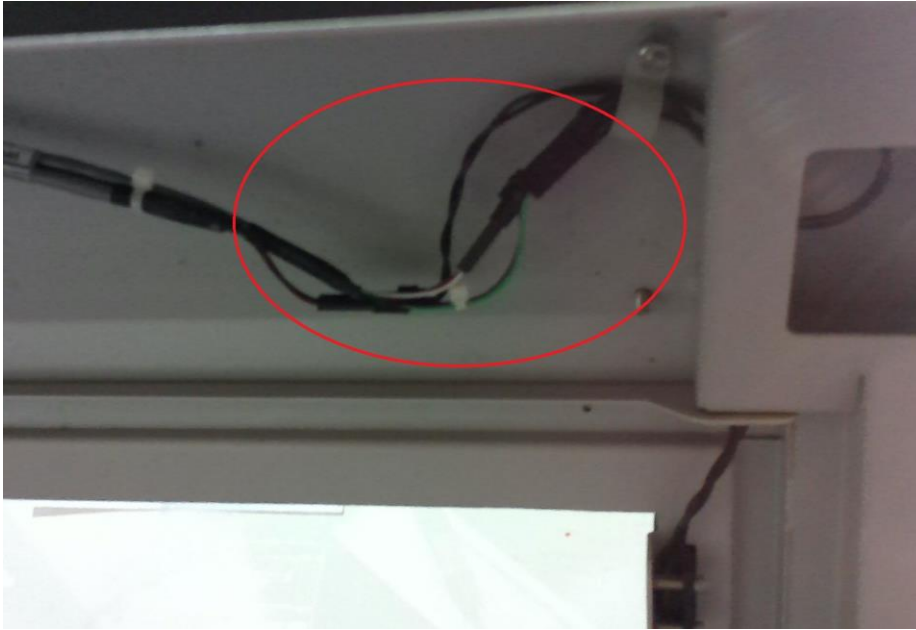
Machine Type: Legend 36 Ext

Procedure: Replacing the Interlocks

1. Turn off the engraver and disconnect it from its power source.
2. Open the lid
3. Remove the 2 panels located on the lid by removing the 4 nuts on each panel



- Next, disconnect the small black connectors, there will be 3 on the right and 1 on the left



- Remove the interlocks for the window by unscrewing the 2 Allen screws on each interlock



- The window interlocks can now be removed.

7. The door interlocks are removed the same way, they are located in each corner of the door.



8. To remove them, just unscrew the Allen screws and pull them up and out.



9. Replacing the door interlocks can be tricky. You will need to lower the new interlocks in place to secure them.

10. Check all of the connections and send a test job to the machine to ensure everything is working properly.

If you have any questions please call Epilog's Technical Support

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