Using the Fusion Passcode Feature

The passcode feature on the Fusion laser allows you to create a passcode to lock the factory set machine functions within the Config menu so they cannot be changed accidentally.

To Establish a Passcode:

1. Go to the **Config menu** on the Fusion Keypad and **tilt the Joystick up** until you see Passcode 0000.
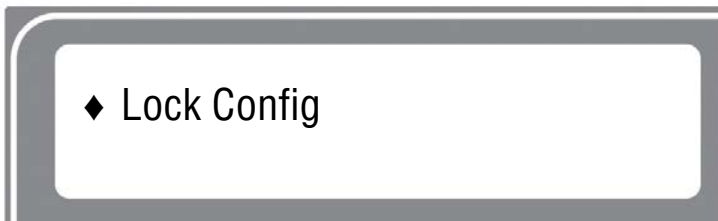
    Passcode
    0000

2. **Center click the Joystick** to gain access and show the cursor.

3. **Tilt the Joystick** up or down to increment or decrement the first number. **Tilt the Joystick left or right** to increment or decrement the next number. Continue the process until you have set a four-digit Passcode number.
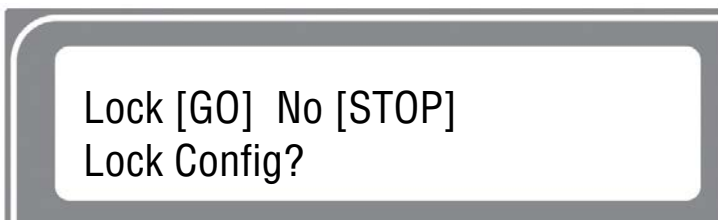
    4. *Write down your Passcode and save it in a secure place!*

5. Press the **Go** key to exit and display your Passcode.

6. To finalize the lock process, **tilt the Joystick down** while still in the Config menu until you see the Lock Config menu item.

    ◆ Lock Config

7. **Center click** the Joystick.

8. Press **GO** to lock the code or **STOP** to exit the menu.

    Lock [GO] No [STOP]
    Lock Config?

- After locking the Passcode, access to all machine factory settings from within the Config menu will be visible, but will be locked out so they cannot be changed accidentally.

- Machine functions such as **Restore XY Home**, **Quick Table Home**, etc will not be locked out and can still be used from the Config menu.
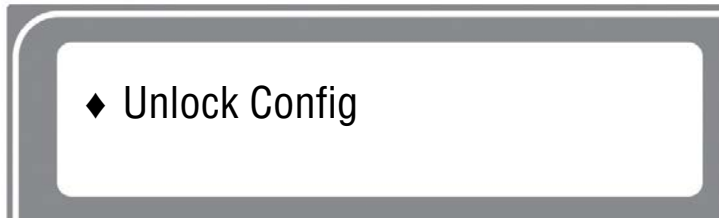
Verify the Config Menu Has Been Locked

To verify that your Passcode has been locked, tilt the Joystick Up until the menu reads:

Passcode
XXXX

Disable Your Passcode

1. Go to the **Config Menu** on the Fusion Keypad.

2. Tilt the Joystick Up to the **Unlock Config** menu item.

♦ Unlock Config

3. **Center click the Joystick** to gain access and display the cursor.

4. **Tilt the Joystick** Up, Down, Left and Right to enter your Passcode.

5. Press the **GO** key. Your Passcode will now to displayed, but it has been unlocked.

• Your Fusion is unlocked any time you can read the four-digit Passcode.

• Your Fusion is locked any time the Passcode reads XXXX.